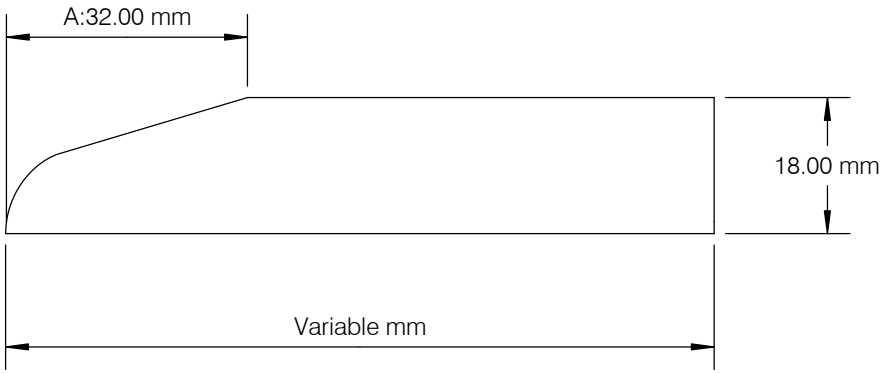
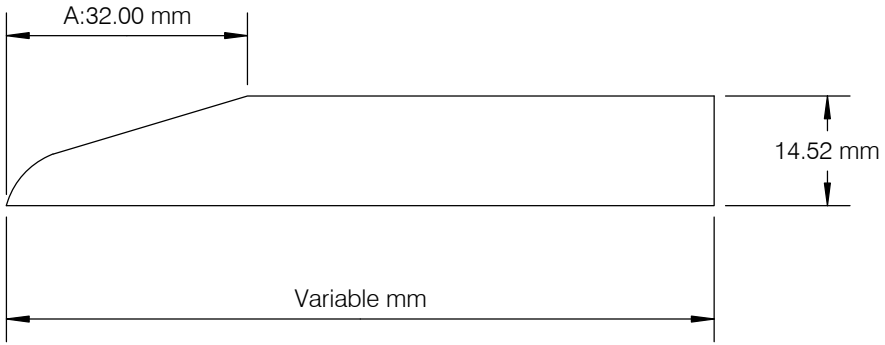
Place SAM 01 profile block on side spindle 2.
Place SAM 01 profile block on side spindle 3.
Place SAM 22 profile block on the first top spindle.




Please ensure that this profile is manufactured on a moulder that has a wooden bed.

AREA MACHINED AWAY: 165.67 SQMM

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| | |
|---|---|
| MOULDER | ANY |
| PASSES | 1 |

SAM®
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W: www.samonline.co.uk

| PROFILE | DRAWN BY | S McMaster | REV: 1 |
|---|---|---|---|
| SAM 22 | DATE | 18/06/2019 | AUTH: |
| | SCALE | 1:1 | TOLERANCE +/- 0.5MM |